Continuous Light Absorption Photometer (CLAP)
Instrument Handbook

E Andrews

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E Andrews, National Oceanic and Atmospheric Administration Global Monitoring Laboratory

June 2022

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**Acronyms and Abbreviations**

<table>
<thead>
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<th>Acronym</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>ADC</td>
<td>ARM Data Center</td>
</tr>
<tr>
<td>ARM</td>
<td>Atmospheric Radiation Measurement</td>
</tr>
<tr>
<td>CLAP</td>
<td>continuous light absorption photometer</td>
</tr>
<tr>
<td>DRGB</td>
<td>dark, red, green, and blue</td>
</tr>
<tr>
<td>ESRL</td>
<td>Earth System Research Laboratories</td>
</tr>
<tr>
<td>GML</td>
<td>Global Monitoring Laboratory</td>
</tr>
<tr>
<td>NOAA</td>
<td>National Oceanic and Atmospheric Administration</td>
</tr>
<tr>
<td>PSAP</td>
<td>particle soot absorption photometer</td>
</tr>
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<td>RSD</td>
<td>relative standard deviation</td>
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1.0 Introduction

Reliable measurements of aerosol light absorption are crucial for quantifying the radiative forcing of climate. As a consequence, light absorption measurements are recommended for all stations in the Global Atmosphere Watch network, which is coordinated by the World Meteorological Organization. Aerosol light absorption is often dominated by soot-like particles produced by the incomplete combustion of carbonaceous fuels, commonly termed "black carbon", and optical methods are the primary way that equivalent black carbon concentrations are derived.

Two basic approaches are used for determining the aerosol light absorption coefficient: in situ methods where the absorption is measured while the particles are suspended in air, and filter-based methods where the particles are deposited on a filter for real-time optical analysis. In situ methods are inherently more accurate because the physical state of the particles can be changed by the act of filtration. Unfortunately, currently available instruments for in situ measurements are more expensive and difficult to operate than filter-based methods, making them better suited for use in intensive field campaigns or as laboratory reference instruments. Filter-based instruments, because of their lower cost and simpler operation, have been the preferred choice for long-term measurements of aerosol light absorption in monitoring networks.

The National Oceanic and Atmospheric Administration (NOAA) has used filter-based instruments for measuring aerosol light absorption coefficient at baseline observatories for over two decades. Both aethalometers (Hansen et al. 1984) and particle soot absorption photometers (PSAP; Bond et al. 1999) have been used. Both of these instruments, as well as the multi-angle absorption photometer (Petzold and Schönlinner 2004), lack one or more desirable features for long-term measurements of aerosol light absorption coefficient for studies of aerosol forcing of climate. As a result, NOAA has developed and built a filter-based instrument, the continuous light absorption photometer (CLAP), with the following design features:

- Operation at three visible wavelengths (blue, green, red), to allow calculation of key climate forcing parameters (aerosol single-scattering albedo and radiative forcing efficiency) when combined with a three-wavelength integrating nephelometer
- High-sensitivity, for operation in relatively clean air
- Heated and temperature-stabilized, to minimize effects of changing room temperature and high ambient dewpoint temperatures
- Multiple filter spots, to enable unattended sampling for up to a week in rural and remote locations
- Internal flow paths optimized for low losses of particles smaller than 10 μm aerodynamic diameter
- Precisely defined filter spot areas
- Optical configuration and filter media comparable to the PSAP, to allow use of the Bond et al. (1999) correction scheme for errors caused by filter loading and multiple scattering
- Low cost and small size.
This manual describes operation of the CLAP Model 10, so numbered because it was designed in 2010. Several sacrifices in the design were made to provide the above features, including:

- Two-part design, where the top half must be manually removed to change the filter. This approach was chosen to keep the mechanical design simple by eliminating the need for moving parts.
- Elimination of o rings to seal the filter. The initial design included an o ring for each filter spot, but was rejected because the o ring caused the edge of the spot to be diffuse and variable.
- Need for torque driver to secure the top and bottom assemblies after a filter change. The initial design used thumbscrews, but their uncontrolled torque sometimes resulted in incomplete sealing of the two assemblies.

The CLAP contains an embedded microprocessor to measure signals and control valves and heaters, but for simplicity the task of calculating light absorption coefficient is delegated to an external computer. A simple user interface and menu system is provided for manual or computerized control of all CLAP functions. Operation via the manual user interface, as well as with the companion 'cpd' software developed by NOAA, is described in this manual.

2.0 Mentor

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3.0 Instrument Description

3.1 Overview and Instrument Setup

The CLAP measures the light absorption of particles deposited on a filter, similar to the Radiance Research particle soot absorption photometer (PSAP). It differs from the PSAP in that it uses solenoid valves to cycle through eight sample filter spots and two reference filter spots, enabling the instrument to run at ideal conditions (filter transmittance, Tr, greater than 0.7) eight times as long as the single-spot PSAP. The CLAP uses 47-mm diameter, glass-fiber filters (Pallflex type E70-2075W), identical to the PSAP filters except for size. These filters are made of two fibrous layers, borosilicate glass fibers overlying a cellulose fiber backing material (for strength and stability). The cellulose fiber layer is thought to take up water under conditions of high humidity, which is one reason that CLAP has an internal heater to lower the sample relative humidity inside the instrument. The CLAP is typically installed so that it draws its sample air through a modified TSI nephelometer blower bypass block. The CLAP vacuum line is connected to system vacuum (in the NOAA aerosol system that means connecting to a port on the manifold block in the CN box or ‘tee-ing’ off a vacuum line such as the PSAP vacuum line).
Figure 1. CLAP sampling from modified nephelometer blower bypass block. Blower block orientation is important – it should match the orientation in this picture – i.e., pick-off fitting should be closer to nephelometer sampling volume.

Figure 2. Closeup of modified nephelometer blower bypass block. Your nephelometer may have a blower installed in this location instead of a non-modified blower block. If so, remove the blower and detach the blower power cable. Insert the modified blower block in the place of the blower.
Figure 3. There are several options for connecting the CLAP to vacuum. If it is being run in conjunction with the NOAA aerosol system, the easiest options are depicted. Otherwise, any stable vacuum source should work. Note: Oscillations/disruptions in the vacuum source may cause the filter to oscillate and affect the measurements.

Figure 4. Top view of CLAP with top secured. To open CLAP for filter replacement, unscrew the four nuts on top using the torque driver.
Figure 5. Top view of CLAP with top removed and clean filter inserted. Note the ten holes (eight sample + two reference) in the CLAP lid. The front panel contains a red pushbutton with internal indicator lamp, a display that shows the flow rate, and a manual needle valve that adjusts the flow rate.

Figure 6. Photo of used CLAP filter. You can see the eight sample spots (1-8) and the two reference spots (R), which only measure filtered air. Reference spot R_A is used for odd-numbered sample spots, and R_B is used with even-numbered ones. On this filter, spots 1-7 were each sampled until the transmittance reached 0.7. The filter was removed from the CLAP when spot #8 had a transmittance of 0.84, which is why the #8 filter spot appears slightly lighter than spots #1-7.
Figure 7. Here you can see some of the filter material stuck to the top of the CLAP. This should be cleaned off (use ethanol and lintless tissue) when doing a CLAP filter change. If any of the filter material gets up into the holes (top or bottom!), blow it out gently using compressed air.

The CLAP requires an external computer for data logging and instrument control. The internal software in the CLAP provides the minimum functionality for measuring signals (light intensity reaching the ten detectors, flow rate, case temperature, and sample temperature) and controlling the hardware (light source, case heater, and solenoid valves). The internal software detects when the pushbutton on the front panel is depressed and controls whether the red indicator lamp is lit or not.

The red indicator lamp is off during normal sampling and on during a filter change. A blinking lamp indicates an error condition that must be corrected before continuing.

A ‘white filter check’ is required when a CLAP is first installed, when an upgraded LiveCPD system is installed, or when a new box of CLAP filters is started. The procedure is as follows:

1. Choose 'start white filter check' from the CLAP menu.
2. Open up the instrument and put a new filter in the CLAP. Make sure it is only a single filter (not two stuck together) and that it is nice and clean and white. This is important because this procedure establishes a baseline range for the instrument.
3. Close the instrument and use the torque wrench to make sure it is closed to the correct tightness.
4. Choose 'end white filter check' from the CLAP menu.

The instrument will wait until white filter stability is reached and then should begin normal sampling (see flow chart on page 10 of this handbook).

3.2 Changing the CLAP Filter

Changing the CLAP filter takes less than five minutes. Tools required are a torque driver, replacement filter, tweezers, zip-closure plastic bag, and a permanent marker.
1. Make a note of the CLAP flowrate, as you will need to compare with the flowrate after the filter change.

2. Press the red button on the front panel to signal the start of a filter change. The red indicator light will turn on to indicate that the CLAP is in filter changing mode.

3. Unscrew the four nuts on the top of the panel using the torque driver, remove the lid, and lay it carefully to the side of the instrument.

4. Remove the filter. Place the filter in a small zip-closure bag and label the bag with the station name and the date the filter was pulled out of the CLAP. The label should have the format: YYMMDD-STN (so December 13, 2000 at Trinidad Head (THD) would be labeled: 001213-THD). Write your initials on the bag.

5. Make sure that the top and bottom surface of the filter holder are clean – use a tissue and ethanol to remove any filter fibers, dirt or obstructions. Use the tweezers to take a new filter from the supply box, making sure that you only took a single filter (sometimes two filters may stick together). Place a new filter in the filter holder, with the white side of the filter facing up. Secure the lid on the CLAP by replacing the lid down onto the centering pins and tightening the four nuts using the torque driver. The torque driver will click when the proper amount of torque has been applied. Note: the lid only fits on one way.

6. Press the red button to signal that the filter change is complete. The red lamp should turn off.

7. The CLAP will not begin sampling automatically after a filter change. External software must issue commands to the CLAP to begin sampling. The NOAA 'cpd' software will take care of this automatically (see section 4), otherwise the appropriate commands must be issued manually (see section 5).

8. Once the CLAP begins sampling after the filter change, compare the flowrate with the value before the filter change. The flowrate should be at least as high as was measured for the previous exposed filter. If it is lower than before, repeat the filter change in case two filters were stuck together.

4.0 Operation with NOAA ‘cpd’ Software

The commands for changing filters can be issued via the front panel of the CLAP (section 3.2), or they can be issued via the 'cpd' software. In the latter case, press <Enter><L(or R)><M><2> in the CPD Client window (the blue screen) to select the CLAP menu and signal start of a filter change. The bottom of the CLAP window will indicate that a filter change is taking place. The red light on the front of the CLAP will be illuminated, providing an additional indication that a filter change is occurring. Follow the procedure described in section 3.2 to change the filter.
The cpd software monitors the light intensity of the ten detectors to detect when the system has stabilized after a filter change. If the autodetect feature is enabled in the cpd.conf configuration file, cpd will notify the CLAP that the filter change is finished when stable intensities are seen, even if the red pushbutton has not been pressed. Regardless of whether the end of the filter change is detected manually or automatically, the red light will turn off and the CLAP status window in CPD Client will no longer say "Changing filter…".

Once the detector signals have stabilized following the filter change, cpd will turn on the solenoid valves to enable flow through spot #1. Another stabilization period will follow, because the filter deforms slightly as air flows through it. Once stable conditions are reached, the initial light intensities are recorded and normal sampling begins. At this point, the user should check the flow rate and adjust the valve if necessary to achieve the desired value. The proper flow rate displayed in the CLAP CPD Client window is a mass flow rate that is equivalent to 1.0 lpm by volume. All CLAPs operate at this volumetric flow rate so that they have the same filter face sampling velocity and aerosol particle penetration characteristics. The flow rate indicated on the CLAP instrument front panel is the value calculated using the internal flow calibration, while the value displayed in the CPD Client window is calculated using both the internal flow calibration and the "trimming" multiplier (discussed in Appendix D). When cpd establishes communications with the CLAP, it compares the internal flow calibration parameters with the corresponding parameters in the cpd.conf configuration file; if the parameters differ, cpd updates the internal calibration with the parameters from cpd.conf. Note that high-altitude sites should show a mass flow reading well below 1.0 slpm.

The following example illustrates how the proper flow rate is determined for a site. The average annual station T and P estimates can be obtained by looking at meteorological records, and they include all times of the day and night and seasons of the year.

Station: Mauna Loa, Hawaii
Elevation: 3396 m (11,141 ft) above sea level
Estimated average annual station temperature (Tstn): 8 degrees C (281.15K)
Estimated average annual station pressure (Pstn): 679 mb
Standard temperature (Tstd) for mass flow measurement: 0 degrees C (273.15K)
Standard pressure (Pstd) for mass flow measurement: 1013.25 mb

We need to have 1.0 lpm by volume (Vstn = 1.0), and we are calculating Vstd (the indicated standard flow to achieve 1.0 lpm volumetric flow).

By the ideal gas law,
\[ \frac{Pstd \times Vstd}{Tstd} = \frac{Pstn \times Vstn}{Tstn} \]

\[ Vstd = \frac{(Pstn \times Vstn)}{Tstn} \times \frac{Tstd}{Pstd} = Vstn \times \frac{Pstn}{Pstd} \times \frac{Tstd}{Tstn} \]

\[ Vstd = 1.0 \times \frac{679}{1013.25} \times \frac{273.15}{281.15} = 0.65 \text{ slpm displayed in cpdclient CLAP window.} \]

This gives us an average CLAP volumetric flow of 1.0 lpm.

Thus, at the high-altitude station Mauna Loa, a mass flow rate of 0.65 slpm is necessary to achieve a 1.0 lpm volumetric flow rate.

**Flags**

The operator should note the value of the flags variable on the CPD Client screen. A value of 0000 indicates that the CLAP is operating normally, and a value of 0001 indicates that the filter is being changed; any other value indicates a stabilization period, a warning (e.g., the Tr has dropped to below 0.7), or an error condition that should be investigated. In Figure 8, the flags value is 0100, indicating a lamp error. The meaning of each flag bit is given in Appendix A of this handbook.

**CLAP Operating States**

The CLAP has three primary states during operation: normal sampling, sampling disabled, and filter changing. These states and the transitions among them are summarized in Figure 9.
Figure 9. CLAP operational flowchart.
The CLAP status window in CPD Client allows examination of many different aspects of instrument operation. Pressing "M" when the CLAP status window is activated will display the CLAP menu.

**Figure 10.** The CLAP menu is context-sensitive, and alters slightly depending on the state the CLAP is in. For example, during a filter change, the options change to "Stop filter change" and "Switch to white filter check".

In Figure 10 above, the menu options are:

1. Hide Window – Hides the CLAP window.
2. Start filter change – Start a filter change.
3. Start white filter check – Start a white filter check, or switch the current filter change to a white filter check.
4. Advance spot – Advance the active spot to the next one.
5. Set flow override – Set or clear the flow override state.
6. Display intensities – Display the intensities screen. This option will change depending on the active screen, but always advances to the next screen (the "D" hotkey is equivalent).

**Figure 11.** The main CLAP status window summarizes the operating state. The first six lines are broken into three columns, one for each of the color channels. Some values will be missing (blank) when the current mode or system state prevents their calculation. For example, the intensities are not listed when there is no active spot.
In Figure 11 above, the rows are:

1: The 1-second absorption coefficient, calculated from the last two intensities for the active spot and the last flow.
2: The last 1-minute average of the absorption coefficient.
3: The instantaneous transmittance.
4: The reference ARM Data Center (ADC) counts.
5: The sample ADC counts.
6: The relative standard deviation of the ration of the sample to reference ADC counts.
7: The calibrated flow.
8: The sample temperature.
9: The case temperature.
10: The flags, this is the bitwise OR set by CPD2 and the instrument firmware, in hexadecimal.

If the instrument is in an abnormal state, a further line at the bottom will indicate this.

Possible values for abnormal (i.e., non-sampling) state are:

"NO COMMS" – There is no serial communication with the CLAP.

"Waiting for spot stability..." – CPD2 is currently waiting for the spot to be stable (a spot change just ended).

"Changing filter..." – CPD2 is currently in a filter change state.

"White filter check..." – CPD2 is currently in a white filter check/change state.

"Waiting for filter stability..." – CPD2 is currently waiting for filter stability (a filter change just ended).

"Waiting for white filter stability..." – CPD2 is currently waiting for white filter stability (a white filter check just ended).

"FILTER OR LED ERROR" – CPD2 has detected that the filter parameters are out of range or the instrument has detected an LED problem. This is equivalent to bit 0x0100 in the flags.

"FLOW DISABLED ON SPOT X" – A condition (e.g., system in bypass mode) has caused the CLAP to disable its flow (by changing to spot 0) when it was on spot "X". If that condition passes, it will return to spot "X". When this condition occurs, you can override it using the ‘Set Flow Override’ CLAP menu option described below.

"FLOW DISABLED WITH PENDING SPOT X" – A condition (e.g., system in bypass mode) has caused the CLAP to disable its flow (by changing to spot 0) when it was pending a change to spot "X" (e.g., the condition arose while it was waiting for spot stability). When that condition passes, it will return to spot "X" and wait for stabilization then start sampling. If this condition occurs, you can override it using the ‘Set Flow Override’ CLAP menu option described below.
Figure 12. The "Set Flow Status" window is shown when the "Set flow override" option is selected. Selecting "Cancel" exits the menu with no effects. Selecting "Enable Flow" clears the user flow disable lock or all locks if the "Override locks" option is set. Selecting "Disable Flow" causes the CLAP to stop flow and sets the user lock. If "Override locks" is chosen, this sets a general lock.

As shown in Figure 12, pressing the “D” key will cycle the main CLAP status window through each of the detector intensity windows shown below.

![Set Flow Status Window](image1)

Figure 13. "Raw Intensities" are the detector signals of all spots for all four sample modes (red, green, blue, and dark), as reported by the instrument. The bottom line shows the currently active spot number, but will change to an abnormal state display as listed above if one is in effect.

![Raw Intensities Table](image2)

Figure 14. "Raw Intensity RSD (relative standard deviation)" is the standard deviation divided by the mean of the raw intensities over the "stability" measurement period (normally 90 seconds, but can be changed in the configuration file). The bottom line will change to the abnormal state display as listed above if one is in effect.

![Raw Intensity RSD Table](image3)
Figure 15. "Normalized Intensities" are the ratio of each sample spot intensity and its corresponding reference spot intensity. Odd-numbered spots use the "odd" reference, and likewise for the even-numbered spots. In all cases, the respective dark intensity value is subtracted before division. The bottom line will change to the abnormal state display as listed above if one is in effect.

<table>
<thead>
<tr>
<th>Spot</th>
<th>Normalized Intensities</th>
<th>Blue</th>
<th>Green</th>
<th>Red</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>0.5074862</td>
<td>0.5473412</td>
<td>0.6081382</td>
<td></td>
</tr>
<tr>
<td>2</td>
<td>0.5229500</td>
<td>0.5690837</td>
<td>0.6356704</td>
<td></td>
</tr>
<tr>
<td>3</td>
<td>0.4810262</td>
<td>0.5262259</td>
<td>0.6077384</td>
<td></td>
</tr>
<tr>
<td>4</td>
<td>0.5078500</td>
<td>0.5276021</td>
<td>0.6120575</td>
<td></td>
</tr>
<tr>
<td>5</td>
<td>0.7314485</td>
<td>0.7472255</td>
<td>0.7630630</td>
<td></td>
</tr>
<tr>
<td>6</td>
<td>0.7207241</td>
<td>0.7237410</td>
<td>0.7218470</td>
<td></td>
</tr>
<tr>
<td>7</td>
<td>0.6554326</td>
<td>0.6558012</td>
<td>0.6769558</td>
<td></td>
</tr>
<tr>
<td>8</td>
<td>0.6852543</td>
<td>0.6800284</td>
<td>0.6737363</td>
<td></td>
</tr>
</tbody>
</table>

Figure 16. "Normalized Intensity RSD" is the relative standard deviation of the normalized intensities over the "stability" period (normally 90 seconds, but can be changed in the configuration file). The bottom line will change to the abnormal state display as listed above if one is in effect.

<table>
<thead>
<tr>
<th>Spot</th>
<th>Normalized Intensity RSD</th>
<th>Blue</th>
<th>Green</th>
<th>Red</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>0.0000045</td>
<td>0.0000045</td>
<td>0.0000057</td>
<td></td>
</tr>
<tr>
<td>2</td>
<td>0.0000060</td>
<td>0.0000068</td>
<td>0.0000065</td>
<td></td>
</tr>
<tr>
<td>3</td>
<td>0.0000053</td>
<td>0.0000066</td>
<td>0.0000067</td>
<td></td>
</tr>
<tr>
<td>4</td>
<td>0.0001201</td>
<td>0.0001034</td>
<td>0.0000792</td>
<td></td>
</tr>
<tr>
<td>5</td>
<td>0.0000043</td>
<td>0.0000045</td>
<td>0.0000067</td>
<td></td>
</tr>
<tr>
<td>6</td>
<td>0.0000075</td>
<td>0.0000063</td>
<td>0.0000081</td>
<td></td>
</tr>
<tr>
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<td>0.0000041</td>
<td>0.0000050</td>
<td>0.0000057</td>
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<tr>
<td>8</td>
<td>0.0000049</td>
<td>0.0000071</td>
<td>0.0000064</td>
<td></td>
</tr>
</tbody>
</table>

Figure 17. "Intensity White Filter Ratio" is the ratio of the current normalized intensities to the normalized intensities of the last white filter. This is similar to the transmittance relative to the last white filter (the difference being that the white filter normalized intensities do not account for filter flexing due to flow). At the end of a white filter check, with no flow, all these will be 1.0.

<table>
<thead>
<tr>
<th>Spot</th>
<th>Intensity White Filter Ratio</th>
<th>Blue</th>
<th>Green</th>
<th>Red</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>0.6536608</td>
<td>0.6957577</td>
<td>0.7581770</td>
<td></td>
</tr>
<tr>
<td>2</td>
<td>0.6156726</td>
<td>0.6604367</td>
<td>0.7237133</td>
<td></td>
</tr>
<tr>
<td>3</td>
<td>0.6571711</td>
<td>0.6974656</td>
<td>0.7590426</td>
<td></td>
</tr>
<tr>
<td>4</td>
<td>0.6580871</td>
<td>0.7021487</td>
<td>0.7624825</td>
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</tr>
<tr>
<td>5</td>
<td>0.9627326</td>
<td>0.9697738</td>
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</tr>
<tr>
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<td>1.0017221</td>
<td>1.0093610</td>
<td>1.0129996</td>
<td></td>
</tr>
<tr>
<td>7</td>
<td>0.9486525</td>
<td>0.9490449</td>
<td>0.9518577</td>
<td></td>
</tr>
<tr>
<td>8</td>
<td>0.9287578</td>
<td>0.9365701</td>
<td>0.9417381</td>
<td></td>
</tr>
</tbody>
</table>
Figure 18. The Intensity Filter Start Ratio is the ratio of the current normalized intensities to the normalized intensities from the end of the last filter change. This is similar to the transmittance except that it does not account for filter flexing due to flow (this can often be seen via a distortion away from 1.0 on unsampled spots for all the even or odd channels, depending on what reference is currently in use). With no flow, all unsampled spots would nominally be 1.0, and sampled spots would be their last transmittance.

CLAP operation is controlled by entries in the cpd.conf file (Appendix E).

5.0 Manual Operation

The CLAP is in an "idle" state when power is initially applied, where all valves are closed so that there is no flow through the instrument. The accumulated sample volume through each filter spot is stored in non-volatile memory, so that resumption of sampling can be as simple as enabling flow through the desired spot. However, the CLAP does not store the intensity readings when a new filter is installed, so the recommended procedure for manual operation is always to start a new spot after a power interruption.

The manual user interface consists of three menus, as documented in Appendix C.2. Two tasks are essential for manual operation of the CLAP: changing the filter, and activating flow through the desired spots.

The commands for changing a filter are:

- **hide** (stop transmission of data reports)
- **main** (make sure that you are in the main menu)
- **stop** (stop the active filter)
  (at this point, open the instrument, change the filter, and close the instrument)
- **go** (inform the CLAP that the filter change is done)
- **show** (resume transmission of data reports)

The "hide" and "show" commands are optional, as the instrument will respond to user commands even while data reports are enabled. Likewise, the "main" command is not needed if the user has not entered the "cfg" or "cal" commands for entering the Configuration or Calibration menus.
The commands for activating flow through a spot are:

```
main
spot=n
```

where \( n \) is a number between 1 and 8.

To turn off the flow, issue the commands

```
main
spot=0
```

The CLAP does not contain a real-time clock, which means the computer that is logging data from the CLAP is responsible for adding a timestamp to the data reports.

### 6.0 Specifications

#### Table 1. CLAP specifications.

<table>
<thead>
<tr>
<th>Specification</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Wavelengths (centroid (FWHM)), nm</td>
<td>467 (26), 529 (40), 653 (20)</td>
</tr>
<tr>
<td>Filter media</td>
<td>Pallflex type E70-2075W, 47 mm diameter</td>
</tr>
<tr>
<td>Flowrate (volumetric), lpm</td>
<td>1.0</td>
</tr>
<tr>
<td>Noise (standard deviation of 60-sec averages on filtered air), Mm-1</td>
<td>~0.2, all wavelengths</td>
</tr>
<tr>
<td>Number of sample spots</td>
<td>8</td>
</tr>
<tr>
<td>Number of reference spots</td>
<td>2</td>
</tr>
<tr>
<td>Inlet connection</td>
<td>¼&quot; tube</td>
</tr>
<tr>
<td>Outlet connection</td>
<td>Hose barb for 1/8&quot; I.D. tube</td>
</tr>
<tr>
<td>Dimensions (L x W x H), cm</td>
<td>10 x 10 x 16, excluding back panel connectors</td>
</tr>
<tr>
<td>Weight, kg</td>
<td>1.6</td>
</tr>
<tr>
<td>Power consumption (heaters on)</td>
<td>36 W @ 120-240 VAC, using supplied adapter</td>
</tr>
<tr>
<td></td>
<td>1.5 A @ 24 VDC</td>
</tr>
<tr>
<td></td>
<td>or</td>
</tr>
<tr>
<td></td>
<td>30 W @ 120-240 VAC, using supplied adapter</td>
</tr>
<tr>
<td></td>
<td>0.9 A @ 12 VDC</td>
</tr>
<tr>
<td>Power adapter</td>
<td>11 x 5 x 2 cm, weight 0.15 kg</td>
</tr>
<tr>
<td>Mounting holes</td>
<td>Four holes in a square pattern centered on bottom, spaced</td>
</tr>
<tr>
<td></td>
<td>2.5&quot; (6.35 cm) apart, tapped for 10-32 machine screws</td>
</tr>
<tr>
<td>Torque setting for tightening top and bottom sections, N-m</td>
<td>2.5</td>
</tr>
<tr>
<td>Serial communications</td>
<td>RS232, 57600 baud, no parity, 8 data bits, 1 stop bit. Data rate in unpolled operation is one record of 460 bytes sent each second (user-controllable interval)</td>
</tr>
</tbody>
</table>

### 7.0 References


Appendix A

CLAP Flags

A 16-bit integer is used to record the status of the CLAP. This is included in the raw data reports and shown in the CPD Client status window. The value is reported as a 4-character hexadecimal value. The five most-significant bits are reserved for use by later data processing, and are not used by cpd or the CLAP software; these bits will be shown as zero. The flags are additive in the hexadecimal system, so a flags value of 0300 would indicate that both a temperature error (0x0200) and a lamp/filter error (0x0100) were detected. In the worst case, you could see a flag value of 07FE, which would indicate temperature error, lamp brightness error, lamp error, all the transmittances are below 0.5, and there is a flow error.

<table>
<thead>
<tr>
<th>Flag bit</th>
<th>set by inst?</th>
<th>set by cpd</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>0x8000</td>
<td>no</td>
<td>no</td>
<td>reserved for future correction flag</td>
</tr>
<tr>
<td>0x4000</td>
<td>no</td>
<td>no</td>
<td>CTS correction applied</td>
</tr>
<tr>
<td>0x2000</td>
<td>no</td>
<td>no</td>
<td>Bond correction applied</td>
</tr>
<tr>
<td>0x1000</td>
<td>no</td>
<td>no</td>
<td>Weiss correction applied</td>
</tr>
<tr>
<td>0x0800</td>
<td>no</td>
<td>no</td>
<td>Not used by CLAP</td>
</tr>
<tr>
<td>0x0400</td>
<td>yes</td>
<td>no</td>
<td>Case temperature unstable</td>
</tr>
<tr>
<td>0x0200</td>
<td>yes</td>
<td>no</td>
<td>Temperature error (inlet or block)</td>
</tr>
<tr>
<td>0x0100</td>
<td>yes</td>
<td>yes</td>
<td>Lamp or filter error</td>
</tr>
<tr>
<td>0x0080</td>
<td>no</td>
<td>yes</td>
<td>Transmittance IrR_cAxx &lt; 0.5</td>
</tr>
<tr>
<td>0x0040</td>
<td>no</td>
<td>yes</td>
<td>Transmittance IrR_cAxx &lt; 0.7</td>
</tr>
<tr>
<td>0x0020</td>
<td>no</td>
<td>yes</td>
<td>Transmittance IrG_cAxx &lt; 0.5</td>
</tr>
<tr>
<td>0x0010</td>
<td>no</td>
<td>yes</td>
<td>Transmittance IrG_cAxx &lt; 0.7</td>
</tr>
<tr>
<td>0x0008</td>
<td>no</td>
<td>yes</td>
<td>Transmittance IrB_cAxx &lt; 0.5</td>
</tr>
<tr>
<td>0x0004</td>
<td>no</td>
<td>yes</td>
<td>Transmittance IrB_cAxx &lt; 0.7</td>
</tr>
<tr>
<td>0x0002</td>
<td>yes</td>
<td>no</td>
<td>Flow error</td>
</tr>
<tr>
<td>0x0001</td>
<td>yes</td>
<td>yes</td>
<td>Filter changing</td>
</tr>
</tbody>
</table>
Appendix B

CLAP Troubleshooting: Case Temperature Unstable

The case temperature is controlled by the CLAP. The case temperature setpoint is typically 39 +1 °C. There are two scenarios that can set the temp flag: case temp above setpoint and case temp below setpoint.

If the case temperature is warmer than the setpoint, which is due to self-heating from the electronics (the solenoids get rather warm), then to clear the flag we need to either raise the setpoint, expand the acceptable temperature deviation for "good" temperatures (currently ± 1.0 °C), or remove the side panels to allow for convective cooling. If the CLAP has external insulation (i.e., a box and or foam), then the external insulation can be removed to lower the CLAP temperature. A future modification may be to provide side panels with ventilation louvers or cutouts, for deployments where overheating is a problem.

If the case temperature is cooler than the setpoint temperature, then we need to minimize convective cooling on the outside of the instrument. Tests have shown that something as simple some external insulation (such as a cardboard box) placed over the instrument has a significant impact in this situation.
Appendix C

Serial Interface

The CLAP reports measurement results at user-selectable intervals over a serial (RS232) interface. The serial port settings are 57600N81.

C.1 CLAP Record Format

Each data record consists of 49 comma-separated data values (458 bytes), terminated by a carriage return and line feed, as follows.

- record type (currently only type 03 is used),
- flags (16-bit hex integer),
- elapsed time (seconds; 32-bit hex integer)
- filter ID (16-bit hex integer),
- active spot (00-08, 00 off),
- flowrate (slpm; fixed point decimal),
- sample volume for active spot (m3; fixed point decimal),
- case temperature (ºC; fixed point decimal),
- sample air temp (ºC; fixed point decimal),
- ch0 DRGB, ch1 DRGB, ... ch9 DRGB

example (line feeds added for legibility):

03, 0002, 00003ef7, 0008, 00,
0.000, 0.00000, 37.00, 34.22,
c343ef6c, 48b09b55, 4834423c, 486dc150,
c3423a45, 48758f3c, 48011951, 4827deac,
c2bd6321, 487189bf, 47fc6640, 48213bd4,
c2ab3f0d, 48756a90, 480020b0, 48250060,
c2c627a3, 486df58, 480007a6, 4828f8c7,
c2f23422, 48702856, 47f488a6, 481fa9d0,
c38221db, 4883722d, 480480a7, 4830920e,
c3893305, 4881ff54, 47ff16d0, 48289c3b,
c3301adc, 48880fb4, 4806eb88, 4833d955,
c358a903, 48a4f341, 48246cf4, 4857f0f1
Four intensity values are reported for detectors 0-9, corresponding to dark, red, green, and blue illumination (DRGB). These intensities are single-precision IEEE floating point numbers (32-bits) that are coerced to 32-bit-long integers and written in hexadecimal.

Detector 0 is the reference detector for the even-numbered spots, and detector 9 is the reference detector for the odd-numbered spots. Detectors 1-8 correspond to sample spots 1-8.

### C.2 CLAP Menus

There are three menus "Main", "Configuration", and "Calibration". The current menu is displayed by pressing "?". Commands are issued by typing the command name, an optional argument, and pressing the <Enter> key. The commands "?", "main", "cfg", "cal" all pause transmission of unpolled data reports for about 15 seconds.

#### Main Menu

<table>
<thead>
<tr>
<th>Command</th>
<th>Action</th>
<th>Arguments</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>?</td>
<td>Show menu</td>
<td></td>
<td></td>
</tr>
<tr>
<td>cfg</td>
<td>Configuration Menu</td>
<td></td>
<td></td>
</tr>
<tr>
<td>cal</td>
<td>Calibration Menu</td>
<td></td>
<td></td>
</tr>
<tr>
<td>hide</td>
<td>Stop unpolled data</td>
<td></td>
<td></td>
</tr>
<tr>
<td>show</td>
<td>Enable unpolled data</td>
<td></td>
<td></td>
</tr>
<tr>
<td>stop</td>
<td>Stop active filter</td>
<td></td>
<td>Begins filter changes</td>
</tr>
<tr>
<td>go</td>
<td>End filter change</td>
<td></td>
<td>Indicates filter change is completed</td>
</tr>
<tr>
<td>spot</td>
<td>Report active spot, or activate specified filter spot</td>
<td>=n</td>
<td>Switch to filter spot n and begin sampling. Stop sampling if spot=0. Switch to next spot with spot=+.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>=+</td>
<td></td>
</tr>
</tbody>
</table>

#### Configuration Menu

<table>
<thead>
<tr>
<th>Command</th>
<th>Action</th>
<th>Arguments</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>?</td>
<td>Show menu</td>
<td></td>
<td></td>
</tr>
<tr>
<td>main</td>
<td>Return to main menu</td>
<td></td>
<td></td>
</tr>
<tr>
<td>hide</td>
<td>Stop unpolled data</td>
<td></td>
<td></td>
</tr>
<tr>
<td>show</td>
<td>Enable unpolled data</td>
<td></td>
<td></td>
</tr>
<tr>
<td>sn</td>
<td>Show serial number</td>
<td>nnnnn</td>
<td></td>
</tr>
<tr>
<td>setsn</td>
<td>Set serial number</td>
<td>=nn.nnn</td>
<td></td>
</tr>
<tr>
<td>fw</td>
<td>Show firmware version</td>
<td></td>
<td></td>
</tr>
<tr>
<td>rst</td>
<td>Reset to defaults</td>
<td></td>
<td></td>
</tr>
<tr>
<td>oint</td>
<td>Show/Set output interval (seconds)</td>
<td>=n</td>
<td></td>
</tr>
</tbody>
</table>
### Calibration Menu

<table>
<thead>
<tr>
<th>Command</th>
<th>Action</th>
<th>Arguments</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td><code>lpf</code></td>
<td>Show/Set digital filter settings</td>
<td>=a0,b1,b2,b3,b4</td>
<td>Default is 4-stage, single-pole, low-pass (0.218, filter, 1.267, effective, -0.602, first-order, 0.127, time constant, -0.010) 2.6 seconds</td>
</tr>
<tr>
<td><code>hsp</code></td>
<td>Show/Set case heater setpoint (deg C)</td>
<td>=dd.d</td>
<td></td>
</tr>
<tr>
<td><code>stbl</code></td>
<td>Show/Set case heater stable window (+/- deg C)</td>
<td>=dd.d</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Command</th>
<th>Action</th>
<th>Arguments</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>?</td>
<td>Show menu</td>
<td></td>
<td></td>
</tr>
<tr>
<td><code>main</code></td>
<td>Return to main menu</td>
<td></td>
<td></td>
</tr>
<tr>
<td><code>hide</code></td>
<td>Stop unpoll data</td>
<td></td>
<td></td>
</tr>
<tr>
<td><code>show</code></td>
<td>Enable unpoll data</td>
<td></td>
<td></td>
</tr>
<tr>
<td><code>Tc</code></td>
<td>Show/Set case temperature calibration</td>
<td>=a0,a1,a2,a3</td>
<td>Third-degree polynomial, constant term first</td>
</tr>
<tr>
<td><code>Ta</code></td>
<td>Show/set air temperature calibration</td>
<td>=a0,a1,a2,a3</td>
<td>Third-degree polynomial, constant term first</td>
</tr>
<tr>
<td><code>flow</code></td>
<td>Show/set flow calibration</td>
<td>=a0,a1,a2,a3</td>
<td>Third-degree polynomial, constant term first. Clips internally to ([0.0, 3.0]) slpm. Defaults= -8.03700e-01, 1.20400e+00, -4.99400e-01, 9.74000e02</td>
</tr>
<tr>
<td><code>pid</code></td>
<td>Show/set PID gain settings</td>
<td>=p,i,d</td>
<td></td>
</tr>
<tr>
<td><code>led</code></td>
<td>Show/set LED mode and intensity setting</td>
<td>=a,r,g,b</td>
<td>Defaults 1,100,100,100</td>
</tr>
</tbody>
</table>
Appendix D

Flowmeter Calibration Procedure

The flowmeter is calibrated with a mass flow calibrator device, which should be set to standard conditions of 1013.25 hPa and 273.15 K. The inlet of the calibrator should be open to room air, and the outlet should be connected to the inlet of the CLAP. Calibrations can be done with or without a filter installed.

There are two types of calibrations of the CLAP flowmeter. A full calibration uses many calibration points spanning 0-1.5 slpm flowrates, while a 1-point calibration uses a single calibration point at the nominal operating volumetric flowrate of 1.0 lpm. The full calibration is used to determine the coefficients of a best-fit third-degree polynomial, which are stored in non-volatile memory in the CLAP. These coefficients are used to calculate the flowrate and accumulated sample volume that are reported in the CLAP serial output records, and also to calculate the flowrate displayed on the front panel of the CLAP.

In addition to the calibration curve used internally in the CLAP, 'cpd' can apply a multiplier, to compensate for possible residual error in the best-fit calibration curve at the normal operating flowrate. This scheme of two sequential calibration corrections is needed because the flowmeter response is highly non-linear, and 'cpd' cannot correct for errors in the accumulated volume with more than a simple multiplier.

The CLAP status window in the 'cpd' client software displays the raw voltage output from the mass flowmeter. To see this window, press <Enter> to see the main menu, use the arrow keys to highlight the CLAP entry, and press <Enter> to activate the CLAP status window. The mass flowmeter output voltage is displayed on the same line as the mass flowrate; the displayed voltage is an average taken over the previous ten seconds.

You are now ready to perform the calibration. Use the front panel valve to adjust the CLAP flowrate, in increments of no more than 0.2 volts, from the maximum flow voltage (typically at least 3.0) down to ~1.0 volts. This corresponds to a flow calibration range of ~1.5 slpm → 0.1 slpm.

Record the raw CLAP flowmeter voltages and the true mass flowrate values (from the flow calibrator) for each flow setting. The figures below show the results of a linear regression analysis and the residuals.
Figure 19. CLAP status window, with the MFM voltage output circled.

Figure 20. CLAP flow calibration.
Calibration results are entered into the cpd.conf configuration file. When cpd starts, the coefficients of the third-degree calibration polynomial are written to the CLAP if the appropriate entry exists in cpd.conf, but only if the coefficients stored in the CLAP are different from the values in cpd.conf. For example, if the CLAP is designated as instrument "A11" in cpd.conf, the line for the above calibration would be:

```
Instruments;A11;!Cal;QHardware,-0.37582;0.56804;-0.25566;0.0595
```

For installations where the CLAP is operated at a constant flowrate, the best results are achieved by providing a multiplier to correct for possible errors in the fit at the nominal operating flowrate. For example, Figure 21 shows a fit error of 0.012 slpm if the instrument is operated at 1.0 slpm. This error can be trimmed out with a multiplier of $1.000/1.012=0.988$. To apply this multiplier to instrument "A11" in 'cpd', enter the following line in cpd.conf: `Instruments;A11;!Cal;Q,0.988`

You should always make an entry in the online logbook whenever you change the CLAP flowmeter calibration coefficients.

**Figure 21.** CLAP true flowrate.
Appendix E

Description of CLAP Configuration Lines in cpd.conf

Instruments;A11;Cal;Q # Calibration Polynomial applied to the reported flow rate.
Instruments;A11;Area_m2;[1-8] # Numeric spot size in m^2 for the Nth spot. Defaults to 1.7814E-5.
Instruments;A11;Smoothing;Stability;Max # Maximum number of points (seconds) to smooth looking for filter stability. This is the total time to inspect the filter detection logic. Defaults to 90.
Instruments;A11;Smoothing;Stability;Min # Minimum number of points (seconds) to smooth looking for filter stability. This is the minimum number of points required for filter detection, must be less than or equal to the max. Defaults to 90.
Instruments;A11;Smoothing;Stability;RSD # Minimum RSD to consider stable for a filter. Zero disables. Defaults to 0.001.
Instruments;A11;Smoothing;Normalize;Max # Maximum number of points (seconds) to smooth looking for spot normalization stability. This is the total time to inspect the spot stablity detection logic. Defaults to 60.
Instruments;A11;Smoothing;Normalize;Min # Minimum number of points (seconds) to smooth looking for spot normalization stability. This is the minimum number of points required for spot stablity, must be less than or equal to the max. Defaults to 30.
Instruments;A11;Smoothing;Normalize;RSD # Minimum RSD to consider stable for spot normalization. Zero disables. Defaults to 0.001.
Instruments;A11;FilterDetectDelay # Delay in seconds between detecting filter events from the instrument. Zero disables. Defaults to 2.0.
Instruments;A11;FilterWhiteBand # Normalized intensity band to trigger white filter detection, e.g., 1.0 triggers at half and twice. Zero disables. Defaults to 0.9.
Instruments;A11;Autodetect # Filter change auto detection mode. One of "START", "STOP", "BOTH", or "NONE". Defaults to none.
Instruments;A11;Autodetect;Start;RSD # Maximum RSD in reference intensities to allow before starting a filter change. Defaults to 0.001.
Instruments;A11;Autodetect;Start;Band # Intensity band relative to filter start to trigger filter change start, e.g., 1.0 triggers at half and twice. Zero disables. Defaults to 1.9.
Instruments;A11;Autodetect;End;Band # Intensity band relative to white filter to allow filter change end, e.g., 1.0 triggers at half and twice. Zero disables. Defaults to 0.9.
Instruments;A11;Autodetect;End;Timeout # Maximum time to allow a white filter check (does not apply to normal filter changes) to go on before ending it. Zero disables. Defaults to one hour.

Instruments;A11;Flow;RestartFlushTime # Time to force "contaminated" flushing after a flow restart (e.g., during a spancheck). Default 30 seconds.

Instruments;A11;Flow;Flow;DisableWithBypass # Boolean to disable flow when the system is bypassed. Default true.

Instruments;A11;SpotAdvanceTR # Minimum transmittance before advancing a spot on any channel. Defaults to 0.7.

Instruments;A11;SpotAdvanceTR;B # Minimum transmittance before advancing a spot on the blue channel. Defaults to SpotAdvanceTR.

Instruments;A11;SpotAdvanceTR;G # Minimum transmittance before advancing a spot on the green channel. Defaults to SpotAdvanceTR.

Instruments;A11;SpotAdvanceTR;R # Minimum transmittance before advancing a spot on the red channel. Defaults to SpotAdvanceTR.

Instruments;A11;DowntimeDeltaTR # Maximum transmittance change during downtime to extrapolate through on any channel. Defaults to 0.02.

Instruments;A11;DowntimeDeltaTR;B # Maximum transmittance change during downtime to extrapolate through on the blue channel. Defaults to DowntimeDeltaTR.

Instruments;A11;DowntimeDeltaTR;G # Maximum transmittance change during downtime to extrapolate through on the green channel. Defaults to DowntimeDeltaTR.

Instruments;A11;DowntimeDeltaTR;R # Maximum transmittance change during downtime to extrapolate through on the red channel. Defaults to DowntimeDeltaTR.

Instruments;A11;LogRTIntensities # Boolean enabling the logging of the real time one second intensity values. Defaults to FALSE.

Instruments;A11;Config;Wavelength;B # Wavelength for the blue channel, default "465;CLAP".

Instruments;A11;Config;Wavelength;G # Wavelength for the green channel, default "523;CLAP".

Instruments;A11;Config;Wavelength;R # Wavelength for the red channel, default "660;CLAP".
Appendix F

Example of CLAP Entries in cpd.conf for a Field Instrument

Instruments;A12;Startup,cpd2.clap3w
Instruments;A12;Port,/dev/ttyUSB2:57600N81
Instruments;A12;DisplayName,CLAP 10.003
Instruments;A12;IdentifierChar,L
Instruments;A12;!fil;name,A12
Instruments;A12;!inst;SerialNum,10.0003
Instruments;A12;!Area_m2;1,1.7814E-5
Instruments;A12;!Area_m2;2,1.7814E-5
Instruments;A12;!Area_m2;3,1.7814E-5
Instruments;A12;!Area_m2;4,1.7814E-5
Instruments;A12;!Area_m2;5,1.7814E-5
Instruments;A12;!Area_m2;6,1.7814E-5
Instruments;A12;!Area_m2;7,1.7814E-5
Instruments;A12;!Area_m2;8,1.7814E-5
Instruments;A12;!Cal;Q,1.003
Instruments;A12;!Cal;QHardware,-3.2014;3.7031;-1.362;0.1947
Instruments;A12;Autodetect,BOTH
Instruments;A12;SpotAdvanceTr,0.5
Instruments;A12;SpotAdvanceTr,G,0.7
Instruments;A12;Smoothing;Stability;Max,90
Instruments;A12;Smoothing;Stability;Min,9
Instruments;A12;Autodetect;Start;RSD,0.01